

1 LANDSCAPE/EROSION CONTROL PRODUCT

BACKGROUND OF THE INVENTION

5 [0001] The present invention relates to a landscaping/erosion control structure in the form of a series of spines which can be attached to opaque fabric, open weave fabric or an open mat as a method of capturing and retaining landscape bark, straw or other similar materials that are desired to be captured and retained on a slope for a variety of applications.

10 [0002] While the materials of this invention have many other diverse applications, they have been primarily designed to embody unique characteristics which are important in landscape fabric/erosion control uses and particular emphasis is placed on such uses throughout this application.

15 The term 'landscape fabric' is used throughout this application to define a light blocking material containing micro pores to allow the passage of water. The term "open mat" is used throughout this application to define a landscape fabric with an open grid. The term "adhesion" may also mean

20 glue.

[0003] There is a need for a long lasting and/or reusable device for a method of capturing and retaining materials on a slope that can be easily manufactured, rolled, shipped and placed in position.

25 PRIOR RELATED ART

[0004] There are many prior art patents related to channel lining erosion control methods and water erosion control.

[0005] U.S. Patent 5,855,090 discloses an improved landscape fabric that suppresses weed growth but allows the passage of air and water. The fabric is thicker than conventional landscape fabric and is designed with ridges and valleys.

[0006] U.S. Patent 5,651,641 discloses an erosion control product that is an open weave mat with tufted, looped fibers which are manufactured with carpet tufting machinery or plastic extrusion. The open mats can be seeded or buried in the earth for soil retention from high water flow areas.

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1 [0007] U.S. Patent 3,517,514 discloses a system of revetment mats
having randomly oriented loose fibers or tufts protecting the earth from
flowing waters and for preventing the washing away of loose soil from river
5 bottoms and tidal waters. The fibers and mats are designed to capture mud
particles from high water flow areas.

[0008] These three patents have a very different purpose, use and
design characteristics from the current invention. The disadvantages of the
prior art in its use for residential and commercial sloped areas are numerous.
10 The long loose fibers in U.S. Patent 3,517,514 would be weighted down by
bark and other landscape materials. It would not retain its shape and hold
four to six inches of bark or straw. U.S. Patent 5,651,641 has loops, and
these loops are randomly oriented being disposed in every possible direction.
15 The loops would make it extremely difficult to spread landscape materials
over the top with a tool such as a rake during the initial spreading of the
materials. It would also be nearly impossible to remove and store the
landscape material, if it was not needed for a period, because it would be
20 difficult to remove the materials to reuse the fabric. The disadvantage of
U.S. Patent 5,855,090 is that if used on a slope, the ridges of this particular
invention would act as a flat surface of opaque fabric which like other flat
weed suppressing mats would become bald over time, exposing the ridges to
25 show rows of black fabric. This would be unsightly for landscape barked
areas. Straw would simply blow away on the high ridges of the fabric.

[0009] Currently, many homeowners who live in hilly areas have sloped
sections of yard that are difficult to landscape and maintain. Sloped areas
30 often have difficult access and are also difficult to ambulate depending on
the degree of slope to be landscaped.

[0010] The inventors are aware of at least three commonly used
methods of preventing weeds from growing and keeping landscape bark on a
slope.
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[0011] One method is to lay down bark or mulch. This helps to prevent
weed growth while at the same time beautifies the sloped area of land. The

1 disadvantage is that weeds are still able to reach the soil and grow through
the bark eventually requiring manual or chemical removal, both of which are
costly and labor intensive.

5 [0012] Another method is to first place a landscape fabric down and
then apply the bark. This method helps to control weeds but does nothing to
retain the bark on the slope.

[0013] The third method is to first lay the landscape fabric, then lay
down rope netting and then the bark on top of both.

10 [0014] The disadvantages of the last method are numerous. One,
there are several steps and at least two separate rolls of materials are needed
to complete the job. The next disadvantage is that over time the rope
netting disintegrates and wind, rain, gravity and foot traffic erode the rope
15 netting leaving bald spots on the slope with shiny unattractive black
landscape fabric showing through. This creates a problem in that the netting
needs to be replaced periodically and then more bark needs to be added.
Even if the netting used is a non-degradable product, it still does not work
20 well to hold the material on the slope.

[0015] Both of the last two commonly practiced methods are costly
and labor intensive to maintain. Most homeowners would appreciate a
product that would not only prevent weeds but also hold and trap landscape
25 materials to the slope.

[0016] One advantage of the present invention is that the preferred
material for the spines of the present invention is a UV resistant, non-porous
polyethylene which will resist decay, last for a long time although it is
30 exposed to the elements, and can be reused.

[0017] The spines of the present invention are preferably strong and
stiff yet will bend or flex somewhat. The spines of the present invention are
also preferably set at an angle to their underlying support structure so as to
35 better trap material on a slope and also to better be able to be compressed
when rolled up with the underlying support structure to reduce the storage
volume needed.

1 [0018] By using spines set in an underlying support structure to capture
mulch, slippage of the landscaping materials such as bark, mulch or hay is
prevented. This promotes a clean, completely covered uniform appearance
5 which will last for years to come, eliminating excess chemical control and
frequent manual labor. The present invention is also easily manufactured and
is preferably produced in rolls for ease of use and storage.

[0019] In the preferred embodiment, the spines are designed to set at
an acute angle to the fabric or mat when the fabric or mat is rolled out flat,
10 and the spines are not being pressed upon by the rolls of the mat or anything
else. The spines are designed to be compressed or lay nearly flat during
shipping but will return to there rest position or preferred angle of nearly
thirty to forty degrees after the fabric or mat or other structure carrying the
15 spines is placed on the slope. Once the landscape materials are added, the
weight of the landscape materials may bend the spines farther away from the
landscape fabric or mat, but typical landscape covering materials should not
be able to bend the spines past 90 degrees.

20 [0020] Other systems of erosion control on slopes, known to the
inventors and which are believed to be currently used, consist of hydro
seeding the slope with various types of vegetation or seed mixes. The
primary disadvantage of this method is that in heavy rainfall, unless the
25 seeds have already germinated and taken root, they tend to wash away.
Another disadvantage is that the seeds need time to take root, which would
not allow this system to be used at times where protection is needed
immediately. In these situations one method currently implemented is to
30 simply cover the slope with straw. The straw can be blown away with wind
or washed away with rain. Traffickers are also used to adhere the straw to
the slope. However, as the adhesive quality of the trafficker decays, the
straw becomes loose. Another disadvantage of the above methods is that
35 slippage occurs if the soil on the slope is disturbed.

[0021] In the present invention, the improved landscaping/erosion
control structure is formed as a field or matrix of discrete spines of uniform

1 or varying lengths that can capture and retain landscape materials. The
spines can be used on different support structures giving the user the
opportunity to use the spines of the present invention with a landscape fabric
5 to block the transmission of light to disallow growth, or with an open mesh
or mat structure material that does not necessarily block the transmission of
sunlight or disallow growth, but will protect the hillside or slope.

[0022] As contemplated by the inventors, it is believed that the spines
will normally be set in place on the ground to be protected with the spines
10 disposed above the underlying support structure.

[0023] The object of the present invention is to provide a simple, easily
installed, UV resistant, inexpensive and reusable method for retaining
landscape bark, straw, mulch or other similar materials that are desired to be
15 captured and retained on a slope. This invention retains all of the desirable
features of a landscaping/erosion control structure while at the same time
being easily and inexpensively manufactured and installed. The novel
features and characteristics of the invention are set forth particularly in the
20 claims herein. Additional objects and advantages will be set forth in the
description and drawings.

SUMMARY OF THE INVENTION

[0024] It is therefore a general object of the invention to overcome the
25 above described limitations and other problems associated with capturing and
retaining materials on slopes for landscape/erosion control purposes.

[0025] The present invention consist of a matrix or field of spines
which are attached by a variety of means to an underlying structure. The
30 underlying structure can include landscape fabric, open mesh weave or open
mat material. The present invention is primarily meant to retain landscape
bark, mulch, straw or any other similar materials that are desired to be
captured and retained on slope for landscaping/erosion control purposes,
35 although other uses are not outside the scope of the invention.

[0026] In one embodiment of the invention the spines are placed upon
a landscape fabric for the purpose of retaining material such as landscape

1 bark on a slope while blocking or substantially blocking the transmission of
light to disallow growth of vegetation. The length of the spines and spacing
of the spines on the fabric may vary depending upon the application.

5 [0027] In another embodiment, the spines are attached to an open
mesh weave or open mat material for the purpose of retaining material on a
slope but to not necessarily block the transmission of light or disallow
growth but for the purpose of retaining straw or similar material meant to be
10 held on a slope for a variety of storm water protection/erosion control
purposes.

[0028] In another embodiment, the spines are cut out from a sheet of
material and bent back to the desired angle. A landscape fabric material can
then be attached to the bottom of the top sheet to disallow the transmission
15 of light if desired. The length of the spines and spacing of the spines on the
open mesh weave or open mat material may vary depending upon the
application. The landscape fabric and/or open mesh weave or open mat
material is formed into sheets of predetermined length, width and thickness
20 and formed from materials which are flexible enough to easily allow rolling
for storage or shipment without fracture or breakage. The sheets are easily
rolled out on the slope.

[0029] In one embodiment, sheets with a particular arrangement of
25 spines and edge contour can be used so as to better prevent gaps in the
spines to assure full coverage of the landscape material. In this embodiment,
the sheets are formed with protruding sections along the outer edges of the
sheets.

30 [0030] The sheets can be anchored to the slope by placing pegs in
preformed holes in the material or by puncturing through the material.

[0031] The present invention provides a means to capture and retain
material on a slope allowing full coverage on a slope by which the material
35 being retained cannot easily wash away by rain, wind or foot traffic. This is
achieved in a cost effective manner and is easily manufactured and installed
with the important advantage of reusability.

1 BRIEF DESCRIPTION OF THE DRAWINGS

[0032] Figure 1A is a perspective view of the spines of the present invention with a sickle-shaped curvature at the end of the spine.

5 [0033] Figure 1B is a perspective view of the spines of the present invention of alternative shape having rolled portions near the ends of the spines.

[0034] Figure 1C is a perspective view of the spines of alternative shape having alternative rolled portions near the ends of the spines.

10 [0035] Figure 2A is a perspective view of the spines of the present invention attached to landscape fabric.

[0036] Figure 2B is a perspective view of the landscape fabric showing the spines attached to the fabric.

15 [0037] Figure 2C is a perspective view of the spines of the present invention trapping mulch.

[0038] Figure 3A is a perspective view of the spines of the present invention attached to an alternate support structure. The support structure is
20 a series of substantially parallel strips. The spines are attached to the strips and the strips are attached to the landscape fabric.

[0039] Figure 3B is an enlarged view of the area shown as 3C in figure 3A.

25 [0040] Figure 3C is a perspective view of the spines attached to a top strip. The top strip is shown with holes for receiving the bottom strip, which is shown with pegs which are received in the holes of the top strip.

[0041] Figure 3D is a side view of the spines of the present invention
30 before final assembly with the landscape fabric sandwiched between the top strip to which the spines are attached and the bottom strip.

[0042] Figure 3E is a side view after assembly of the landscape fabric sandwiched between the top strip to which the spines are attached and the
35 bottom strip.

[0043] Figure 4A is a perspective view of the spines of the present invention attached to an open mesh weave in an alternate embodiment.

1 [0044] Figure 4B is a perspective view of the open mesh weave showing the spines attached to the open mesh weave.

[0045] Figure 4C is a perspective view of the open mesh weave
5 showing the spines attached to the open mesh weave, trapping landscape material.

[0046] Figure 5A is a perspective view of the spines of the present invention attached to an open mat in an alternate embodiment using a series of strips where the spines are attached to the strips.

10 [0047] Figure 5B is a perspective view of the open mat before assembly, showing the spines attached to horizontal strips which have pegs at the ends of the strips and the side strips which have holes meant to receive the pegs of the horizontal strips.

15 [0048] Figure 5C is a view after assembly of the open mat showing the pegs on the horizontal strips received in the holes in the side strips forming the open mat.

[0049] Figure 6A is a perspective view of the spines of the present
20 invention cut out from a sheet of material and bent to desired angle in an alternate embodiment.

[0050] Figure 6B is a perspective view of the cut out spines attached to a landscape fabric.

25 [0051] Figure 6C is a perspective view of the cut out spines attached to a landscape fabric. The spines are shown trapping landscape material on the landscape fabric.

[0052] Figure 7A is a plan view before placement of two sheets of
30 landscape fabric. The edges of the fabric have been contoured and the spines laid out in a manner to prevent gaps in the spines.

[0053] Figure 7B is a plan view of two sheets of landscape fabric placed side by side.

35 [0054] Figure 8A is a cross-sectional, side view of the spines of the present invention attached to a support structure and rolled out and anchored in a sloping portion of the ground.

1 [0055] Figure 8B is a cross-sectional, side view of the spines of the
present invention attached to a support structure and rolled out and anchored
in a sloping portion of the ground. The present invention is shown holding
5 bark on the slope.

[0056] Figure 8C is a cross-sectional, side view of the spines of the
present invention attached to a support structure and rolled out and anchored
in a sloping portion of the ground. The present invention is shown holding
10 hay on the slope.

DETAILED DESCRIPTION OF THE INVENTION

[0057] Embodiments of the present invention described and illustrated
by figures thus far show many, but not all, of the various combinations with
which the elements of the present invention can be assembled.

15 [0058] The present invention generally comprises a matrix or field of
spines 10 for the function of capturing and/or retaining various materials 81.
The present invention has particular use on sloped surfaces 82 .

Embodiments utilizing the spines 10 may be better understood from the
20 following description given in connection with the accompanying drawings.

[0059] The preferred material for the spines 10 of the present invention
is a UV resistant, non-porous polyethylene which will resist decay, last for a
long time although it is exposed to the elements, and can be reused. It is
25 also possible to make the spines 10 from other similar materials or a
combination of materials. The plastic spines 10 of the present invention
could be reinforced with metal, carbon or other similar materials.

[0060] The spines 10 of the present invention are preferably strong and
30 stiff yet will bend or flex somewhat. The spines of the present invention are
also preferably set at an angle to their underlying support structure 15 so as
to better trap material 81 on a sloped surface 81 and also to better be able
to be compressed when rolled up with the underlying support structure 15 to
35 reduce the storage volume needed. The preferred angle is approximately 45
degrees, and is the angle of the basal portion 12 to the lower support
structure 15, when the spine 10 is in the rest position.

1 [0061] With initial reference to figure 1A, the spines 10 are shown
unattached to an underlying support structure 15. This figure depicts the
spines 10 with sickle shaped curvatures near the distal ends 14 of the spines
5 10. Figure 1B depicts alternatively shaped spines 110 having rolled, curled
or helix portions near their ends 14. Figure 1C depicts alternatively shaped
spines 210 having an alternatively shapes rolls, curls or helixes near the ends
14 of the spines 10. The spine shapes 10, 110 and 210 depicted in figures
10 1A, 1B and 1C show some but not all possible configurations for the spines
10, 110 and 210 of the present invention. Although a curvature at the end
of the spine 10 is preferred, especially for capturing fibrous landscaping
materials like gorilla bark, it is not necessary to the present invention. The
15 purpose of the spines 10 is to capture and retain materials 81 on the
underlying support structure 15 so as to hide the underlying support
structure 15. This is done by trapping and holding the material 81 as shown
in figures 8B and 8C.

[0062] As shown in figure 1A, the present invention consists of a
20 landscape/erosion control structure 1 for retaining landscaping materials 81.
The landscape/erosion control structure 1 has a lower support structure 15.
A plurality of spines 10 are attached to the lower support structure 15, each
of the plurality of spines 10 being formed with a base end 11, a base portion
25 12, an elongated distal portion 13, and a distal end 14. In the present
invention, the spines 10 are arranged in relation to each other and to the
lower support structure 15 such that spaces exist between most of the distal
portions 13 of the spines 10. These spaces allow landscaping materials 81
30 to become trapped by the spines 10. In the present invention, the spines 10
are relatively stiff such that the distal ends 14 of the spines 10 stand away
from the lower support structure 15 when in a rest position. This again
allows landscaping materials 81 to fall into the spaces around the spines 10
35 and become trapped by the spines 10.

[0063] In the present invention, it is preferred that a substantial number
of the distal ends 14 of the spines 10 do not touch other spines 10. This

1 also best allows landscaping materials 81 to fall into the spaces around the
spines 10 and become trapped by the spines 10. Also, in the preferred
embodiment of the present invention, the distal portions 13 of the spines 10
5 have a designated width and the spaces between the distal portions 13 of
adjacent spines 10 is substantially greater than the width of the spines 10.
It is an object of the present invention to hide the landscape/erosion control
structure from view by covering it with landscaping materials 81. By
10 creating stiff and relatively narrow spines in relation to the space between
the spines, the chances are better than landscaping materials 81 spread out
on the landscape/erosion control structure 1 will completely surround and
hide the spines 10 and completely cover the lower support structure 15.
The base end 11 of the spine is preferably approximately 0.5 mm to 1 mm
15 wide.

[0064] In the preferred embodiment, when the plurality of spines 10 are
in their rest position, the distal portions 13 of most of the spines 10 are
disposed at an acute angle or are disposed substantially parallel to the lower
20 support structure 15. The inventors believe that the present invention will
find particular use in helping to cover a sloped surface 82 with landscaping
materials 81, and by disposing the top portions of the spines 10 at an angle
to the lower support structure 15 the spines 10 will better be able to hold
25 landscaping materials 81 on the sloped surface.

[0065] In the preferred embodiment of the present invention, the spines
10 are arranged in discrete rows 60.

[0066] Also, in the preferred embodiment, the elongated distal portions
30 13 of the spines 10 are generally directed in a similar direction. In use, the
spines 10 will be directed up the face of the sloped surface 82. This way
when a piece of landscaping material 81 pushes up against the spine 10, it
will be pushing the spine 10 out of its rest position. If the spine 10 was
35 directed down the slope a piece of landscape material 81 might just push the
spine 10 down towards the lower support structure 15, and the piece of
landscaping material 81 might just roll over the spine 10.

1 [0067] By having the elongated distal portions of the spines 13 directed or oriented in the same direction this also makes it easy to spread landscape materials 81 over the landscape/erosion control structure 1 using a rake.

5 Because the spines 10 have discrete distal ends 14, and are not loops, they cannot grab the prongs of a rake, and by directing the spines 10 in the same direction it is easier to remove materials from the spines 10, if one wants to change the landscape materials 81 or use the landscape/erosion control structure 1 elsewhere.

10 [0068] As is best shown in the embodiment shown in figures 6A, 6B, and 6C, the landscape/erosion control structure 1 is formed with spines 10, wherein the base portions 12 of the spines 10 are wider than the elongated distal portions 13 of the spines 10, and the distal ends 14 of the spines 10
15 come to a point. It is preferred that the spines 10 be wider at their base portions 12 for making a strong attachment to the lower support structure 15, while being narrow at their distal ends 14, so it is more difficult to see their distal ends 14, should the distal end 14 of a spine 10 protrude above
20 the landscape material.

[0069] As is shown in figures 6A, 6B and 6C, the spines 10 can be formed with a triangular shape, having a base 311, base portion 312, elongated distal portion 313 and distal end 314.

25 [0070] It is believed by the inventors that if the distal portions 13 of the spines 10 are curved that spines 10 will better be able to hold landscape materials 81. In fact, the spines 10, can be so curved as to actually be curled as show in figures 1B and 1C.

30 [0071] In the preferred embodiment, the spines 10 are preferably 2 — 3 inches long. This allows them to capture sufficient landscape material 81 to ensure that the lower support structure 15 is adequately hidden, and it also allows the spines to capture most size and types of landscape materials
35 81. The spines could be longer or shorter, and are preferably longer if the spines are formed with curls. It is contemplated that the spines could be as

1 short as 0.5 inches and still capture sufficient landscaping material 81 to
completely cover the lower support structure 15.

[0072] In operation, the spines 10 can be attached to a variety of
5 materials such as landscape fabric 20, open mesh weave 40, open mat 50 or
other similar materials. The spines 10 are particularly useful for capturing
and retaining a variety of materials 81 on the support structure 15, when the
support structure 15 is disposed on a sloped surface 82.

[0073] The spines 10 may be of varying or uniform length. The spines
10 are preferably spaced apart from each other to allow the landscaping
material 81 to surround and hide the spines 10, but the spines 10 are also
close enough to each other to perform the desired function of capturing and
retaining materials 81 on the support structure 15.

[0074] Preferably, the field or matrix of spines 10 is laid out in a series
15 of rows 60. The rows 60 are preferably spaced uniformly from each other.
Also, in the preferred arrangement of the spines 10, spines 10 in adjacent
rows 60 are not in alignment but alternate as in the manner of the black
20 squares on a chess board. As shown in figures 1A, 1B, and 1C, spines 10,
110 and 210 in adjacent rows 60 are staggered. The spines 10 in adjacent
rows 60 are preferably staggered by half the distance between adjacent
spines 10 in the same row 60.

[0075] In the preferred embodiment, for most types of landscape
25 material 81, there is approximately two inches between the base 11 of a
spine 10 and the base 11 of any adjacent spine 10. This two inches in
spacing is close enough to avoid gapping in the coverage of the landscape
30 material 81 held by the spines 10, while being far enough to allow for the
maximum capture of landscape materials 81. In the present invention, the
landscape material 81 is allowed to sit on or reach the support structure 15,
rather than just resting on the top of the spines 10. Other spacing of the
35 spines 10 is also possible, and the optimum spacing of the spines 10
depends in great part on the size, form and consistency of the landscape
material 81.

1 [0076] Spacing between the bases 11 of the spines 10 in the range of
1 inches to 3 inches is possible for most landscaping materials 81. Smaller
spacing of the spines 10 makes it difficult for the landscaping material 81 to
5 nest in between the spines 10, and larger spacing between the spines makes
it easier for gaps or bare spots in the landscaping material 81 to develop.
The spines could also be so close that there is little distance between the
bases 11 of the spines 10, but that is not preferred for most landscaping
materials 81.

10 [0077] Any known means of securing the spines 10 to the landscape
fabric 20, mesh 40 or open mat 50 or other support structure 15 may be
used. Such means of securing the spines 10 include gluing, thermal
bonding, adhesive bonding, mechanical fasteners, extrusion manufacturing
15 processes, and sonic welding. The preferred method of attachment of spines
to landscape fabric 20 is by extruding them out of the landscape fabric
material 20. The preferred method of attachment of spines to mesh 40 is
also by extruding them out of the mesh 40. The preferred method of
20 attachment of spines to an open mat 50 is also by extruding them out of the
mat 50. Any method can be used to form the spines 10 out of the support
structure 15 or attach the spines 10 to the support structure 15, so long as
the spines 10 stay attached to the landscape fabric 20, mesh 40 or mat 50
25 or other similar materials during storage, installation and prolonged use in its
intended environment.

[0078] In the embodiment depicted in figure 2A, the spines 10 are
attached to a landscape fabric 20. The landscape fabric 20 is of material
30 that substantially blocks the transmission of light as to not allow growth of
vegetation disposed beneath the landscape fabric 20. The landscape fabric
20 is preferably formed in sheets of predetermined length, width and
thickness. The width and length of the underlying support structure 15
should be determined according to factors relating to both the manufacture,
35 storage and shipping of the erosion control structure 1 and to the
deployment of the erosion control structure 1. Obviously, when the present

1 invention is used by homeowners who have small areas of land and smaller
places of storage and smaller means of transport then the erosion control
structure will be provided in smaller rolls, for example rolls from 3 to 5 fee
5 wide and 100 to 300 feet long. When the erosion control structure is used
by commercial landscapers the rolls could be very large and very long, for
example 10 to 20 feet wide and 500 to 1000 feet long. The landscape fabric
20 is preferably made of UV resistant, high-density polyethylene that is 3-6
10 millimeters thick. The sheet of landscape fabric 20 preferably has the
capability to allow water to pass through the membrane of the fabric 20
through micro pores. This avoids ponding of water in flat areas. The
preferred landscape fabric 20 also has a rough surface, that could be
produced by short filaments or fibers, if the fabric is a woven material. The
15 preferred landscape material 20 is also dull and not shiny so it is more
inconspicuous.

[0079] In figures 2A & 2B, the spines 10 are shown placed in a uniform
manner on the fabric 20, without the staggering of adjacent rows 60. The
20 spines 10 may be of similar length or of varying lengths depending upon the
material 81 to be retained. Larger spines 10 may be spaced at greater
distances on the fabric 20 and can be used to trap larger material 81 such as
large grade landscape bark, which is approximately 50-100 mm in diameter.
25 Smaller spines 10 spaced at closer distances on the fabric 20 would be used
to trap small grade landscape bark, which is approximately 15 mm in
diameter. Small grade landscape bark 81 includes shredded bark or straw.

[0080] One possible method of attachment of the spines 10 to the
30 landscape fabric 20 is by an extrusion manufacturing process where the
spines 10 are pulled out or extruded from the same material as the landscape
fabric 20. Another method is by attaching the spines 10 to the fabric 20
with glue or adhesive.

35 [0081] In the preferred use, the desired length of the landscape fabric
20 is rolled out over the sloped area or surface 82 to be landscaped. See
figure 8A . The landscape fabric 20 carrying the spines 10 can be anchored

1 to the ground 80 by placing pegs 35 in preformed holes 26 in the landscape
material 20 or by puncturing through the landscape material 10. Holes may
be cut into the landscape fabric 20 to accommodate trees, plants or other
5 obstacles. Landscape bark 81 or another similar material is then placed onto
the landscape fabric 20, and the spines 10 retain the landscape material 81.
If necessary, an additional length or lengths of the landscape fabric 20 may
be placed in side-by-side relation to insure total coverage.

10 [0082] The sheets can be anchored to the slope by placing pegs 35 in
preformed holes 26 in the material or by puncturing through the lower
support structure 15. The pegs are preferably strong, yet lightweight plastic
that will not degrade and have an a rounded and wide interface with the
lower support structure 15 to prevent ripping of the lower support structure
15 15.

[0083] As shown in figures 7A and 7B, one or more of the outer
peripheral edges 61 of the support structure 15 can be constructed so as to
have protruding sections 30 alternating with notches 32. As shown in figure
20 7A, the side edge 31 of protruding section 30 is also the side edge 31 of
notch 32. In the preferred embodiment, the length of the notches 32 and
protruding sections 30 is greater than 2 inches, or in the specific
embodiment shown in figures 7A and 7B can accommodate two strips 22
25 carrying spines 10.

[0084] As shown in figures 7A and 7B, two opposed edges 61 of the
landscape material 20 can be formed with alternating protruding sections 30
and notches 32, and the spines 10 are arranged so as to extend almost to
30 the edges of the protruding sections 30, but stop short of the notches 32.
In this manner, when adjacent support structures 15 are arranged
side-by-side, the sheets can be disposed so that the protruding sections 30,
having spines 10, of one support structure 15 lie on top of a corresponding
35 section of the adjacent support structure 15 where there is a notch and no
spines 10. In this manner, gapping of the spines 10 is avoided, and also
spines 10 of one support structure 15 are not disposed on top of the spines

1 10 of an adjacent support structure 15, creating a bulge or high spot in the
support structure 15. While figures 7A and 7B show spines 10 carried on
strips 22, the overlapping of adjacent support structures 15 is possible
5 without the spines 10 being carried on strips 22.

[0085] As shown in figures 3A and 7A, the landscape/erosion control
structure 1 can be made a lower support structure 15 that has a plurality of
strips 22 that carry the spines 10, and the plurality of strips are joined
10 together. As shown in figure 3A and 7A the strips 22 can be joined together
by the landscape fabric material 20.

[0086] The plurality of strips 22 that carry the spines 10 can be
elongated and arranged in substantially parallel relationship. Each of the
strips 22 that carry the spines has a first end 64 and a second end 66.

15 [0087] In the preferred embodiment of the invention, selected pairs of
adjacent strips 22 that carry the spines 10 are arranged so that the first end
64 of the first one of said strips 22 making up the selected pair of adjacent
strips 22 is not in alignment with the first end 64 of the second strip 22 of
20 the selected adjacent pair of strips 22, and these pairs of offset adjacent
strips occur at regular intervals as shown in figure 7A.

[0088] When a similar second landscape/erosion control structure 1 is
placed alongside the first, this arrangement of offset ends of strips 22 can be
25 used to allow continuity of the spines 10 between adjacent landscape
erosion control structures 1. As shown in figure 7A, the second
landscape/erosion control structure 1 is disposed next to the first
landscape/erosion control structure so that the second ends 66 of the strips
22 carrying the spines 10 of the first landscape/erosion control structure 1
30 are adjacent to the first ends 64 of the strips 22 carrying the spines 10 of
the second landscape/erosion control structure 1.

[0089] Figure 3A, also shows spines 10 attached to a landscape fabric
20. The description of the properties of the landscape fabric 20 is similar to
that described above and is not repeated. In the embodiment shown in
35 figure 3A, the spines 10 are attached to the fabric 20 by employing a series
of strips 22 where the spines 10 are attached to the strips 22 by a variety

1 of methods, such as an extrusion manufacturing process where the spines
10 are pulled out or extruded from the same material as the strips 22 or by
attaching the spines 10 to the strips 22 with glue or adhesive. The strips
5 22 are preferably attached to the landscape fabric 20 by means of a second
strip 25 of approximately equal width and length that has pegs 24 which are
received in holes 23 in the strips 22 carrying the spines 10. The landscape
fabric 20 is sandwiched between the strips 22 and 25 and the pegs 24 are
10 sonic or heat welded into the holes 23, preferably heat welded. The pegs 24
could also be placed on the strip 22 carrying the spines 10, and those pegs
24 could be inserted in openings or holes 23 in the second strip 25.

[0090] In the preferred embodiment, the plurality of strips 22 carrying
the spines 10 are substantially equidistantly spaced from each other. The
15 spacing of the spines 10 along a strip need not be uniform, although in the
preferred embodiment spines 10 are placed substantially equidistant from
each other along the strip 22 carrying said spines 10. Also, in the preferred
embodiment, spines 10 on adjacent strips 22 are offset from each other such
20 that the spines 20 on adjacent strips 22 are staggered. In the preferred
embodiment, the spines 10 are staggered by one-half of the distance
between spines 10 on the same strip 22.

[0091] As shown in figure 3A, the edges 61 of the lower support
25 structure 15 having the protruding section 30 and the notches 32 can be
disposed orthogonal to the direction in which the spines 10 are angled. The
spines 10 are preferably angled so they point up the sloped surface 82.

[0092] The spines 10 may be of similar length or of varying lengths
30 depending upon the material 81 to be retained. As shown in figure 3B, the
spines 10 can be of alternating height.

[0093] In use, the desired length of the landscape fabric 20 is rolled out
over the sloped area to be landscaped. See figure 8A . The landscape fabric
35 20 carrying the spines 10 can be anchored to the ground 80 by placing pegs
35 in preformed holes 26 in the landscape material 20 or by puncturing
through the landscape material 10. Holes may be cut into the landscape

1 fabric 20 to accommodate trees, plants or other obstacles. Landscape bark
81 or another similar material is then placed onto the landscape fabric, and
the spines 10 retain the landscape material 81. If necessary, an additional
5 length or lengths of the landscape fabric 20 may be placed in side-by-side
relation to insure total coverage.

[0094] In the embodiment depicted in figure 4A, the spines 10 are
attached to an open mesh weave 40. The open mesh weave material 40
10 does not necessarily block the transmission of sunlight or disallow growth of
plants underneath the open mesh weave material 40. The open mesh weave
material 40 is preferably formed in sheets of predetermined length, width and
thickness. As better shown in figure 4B, the open mesh weave material 40
15 is preferably made of a unitary single-layered, flexible, UV resistant material,
formed in a weave. The open mesh weave material 40 has a warp 41 and a
woof 42 pattern. The warp 41 and woof 42 spacing on the material 40 can
vary, although spacing between the warp members 41 and the woof
members 42 is preferably uniform.

20 [0095] The spines 10 may be of similar length or of varying lengths
depending upon the landscape material 81 to be retained. One possible
method of attaching the spines 10 to the fabric 20 is by an extrusion
manufacturing process where the spines 10 are pulled out or extruded from
25 the same material as the open mesh weave 40. Another method of
attaching the spines 10 to the open mesh weave 40 is with glue or adhesive.
To add strength to the product, the spines 10 are preferably located at the
junction of the warp 41 and woof 42 on the mesh 40.

30 [0096] The desired length of the open mesh material 40 is rolled out
and laid over the sloped area with the spines 10 pointing toward the sky. As
shown in figure 8A, spines 10 with bent portions are preferably formed with
the bent portions near the ends 14 of the spines 10 being disposed to point
35 up the sloped surface 82.

[0097] The open mesh weave material 40 can be anchored to the
ground by placing pegs 35 in the open spaces # on the weave 40. The

1 primary purpose of using spines 10 with an open mesh material 40 is to
retain straw or similar material 81 to protect the sloped surface from erosion
and the sudden flow of storm water.

5 **[0098]** In the embodiment depicted in Fig 5A, the spines 10 are
attached to an open mat 50. The open mat 50 does not necessarily block
the transmission of sunlight or disallow growth of plants disposed
underneath the open mat 50. The open mat 50 is preferably formed in
10 sheets of predetermined length, width and thickness. The open mat 50 is
preferably made of a unitary, single-layered, flexible, UV resistant material,
formed from a plurality of substantially parallel strips 51 carrying spines 10
joined together at their ends by edge strips 50.

[0099] The spines 10 can be attached to the strips 51 by a variety of
15 methods such as an extrusion manufacturing process where the spines 10
are pulled out or extruded from the same material as the strips 51 or by
attaching the spines 10 to the strips 51 with glue or adhesive. The strips 51
are preferably attached to the side strips 55 by means of pegs 52 in the
20 parallel strips 51 which are received in holes 53 in the side strips 55, and the
arrangement of the pegs 52 and the openings 53 can be reversed. The pegs
52 are sonic or heat welded into the holes 53, preferably heat welded.

[0100] The desired length of the open mat 50 is rolled out and laid over
25 the sloped area 82. The open mat weave material 50 can be anchored to the
ground by placing pegs 35 in the open spaces 56 of the mat 50. The
primary purpose of the embodiment shown in figure 5A is to retain straw 81
or similar landscape material 81 on a sloped surface 82 for a variety of
30 erosion control or storm water protection applications.

[0101] In the embodiment depicted in figure 6A, the spines 310 are cut
out from a top sheet 90 of thick, preferably 20-40 millimeters, UV resistant
polyethylene material 60 and bent upward to a desired angle. The top sheet
90 can then be attached to a bottom sheet 20 of equal length and width of
35 landscape fabric if the transmission of light is desired to be blocked.

1 [0102] The description given herein is intended to illustrate the
preferred embodiment of the present invention. It will be apparent from the
foregoing that various changes may be made in the details of construction
5 and configuration without departing from the spirit of the invention. It is
therefore understood that the exemplary embodiments are illustrative and not
restrictive of the invention.

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